## Nuisance Factors

Below are a list of nuisance factors that pertain to asphalt and concrete production:

| Nuisance | Concrete Plant | Asphalt Plant |
| :---: | :---: | :---: |
| Aesthetic | - Mechanics of plant are enclosed by a building | - No architectural enclosure, all mechanics exposed |
| Odour | - No odour | - Smell of burnt bitumen/oils extend beyond property boundaries |
| Noise | - Truck traffic produces sporadic noise <br> - Blowers on cement tanks, mixer trucks, loaders, aggregate handling (Meridian Planning Consultants, 2012) <br> - Aggregate handling occurs from loader to conveyors within an enclosed building | - Truck traffic produces sporadic noise <br> - Loaders, aggregate handling, plant vibrators (Meridian Planning Consultants, 2012) <br> - Aggregate handling occurs from loader to conveyors, then is tumble dried inside a large rotating steel drum |
| Smoke | - None | - Small plume of steam can contain some smoke due to risk of overheating additives such as polymers |
| Emissions | - Fugitive dust -occur from vehicle activity on site , loading and transfer activities, aggregate stockpiles <br> - Process emissions - occur at discrete and definable locations during truck batching, cement and aggregate weighing and material handling <br> - State of the art dust capture system and daily watering ensure this nuisance stays on site (Meridian Planning Consultants, 2012) | - Particulate matter is generated during the aggregate heating and drying process, not present in concrete production <br> - Drum dryer produces steam ,carbon dioxide, nitrogen oxides, sulpher oxides, carbon monoxide, and small amount of organic compounds <br> - 20 pounds per day of particulate matter through the stack <br> - 10 pounds per day of volatile organic compounds (VOCs) (Meridian Planning Consultants, 2012) |
| Traffic | - Lower volume of product produced equates to half the volume of traffic | - Approximately twice the volume of truck traffic |
| Waste | - Water and concrete waste (recyclable) | - Off specification and waste asphalt (recyclable) <br> - Up to 14 tonne of waste asphalt every time the mix is changed <br> - Fine particulate matter |

